

### NOTES:

1. THESE ARE FINISHED DIMENSIONS READY FOR THE LINER.

2. DIMENSIONS ARE FROM INSIDE POOL PANELS.

ROPE AND FLOAT ASSEMBLY SHOULD BE INSTALLED IN ACCORDANCE WITH CURRENT

ANSI/ASPS/ICC REGULATIONS

HYDRA LINER TRACK FOR STEPS IS INSTALLED WITH THE BARB FACING THE RISER WALL ON THE STEP.

# EXCAVATION NOTES:

5. ROUGH EXCAVATION SHOULD BE 2" DEEPER IN EACH INSTANCE.

6. SOIL TO HAVE MINIMUM BEARING CAPACITY OF 1500 PSF.

LOCATE TOP OF POOL AT LEAST 6" ABOVE THE SURROUNDING LAND ELEVATION.

8. SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.

FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
 BACK FILL WITH NON-EXPANSIVE MATERIAL.

11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

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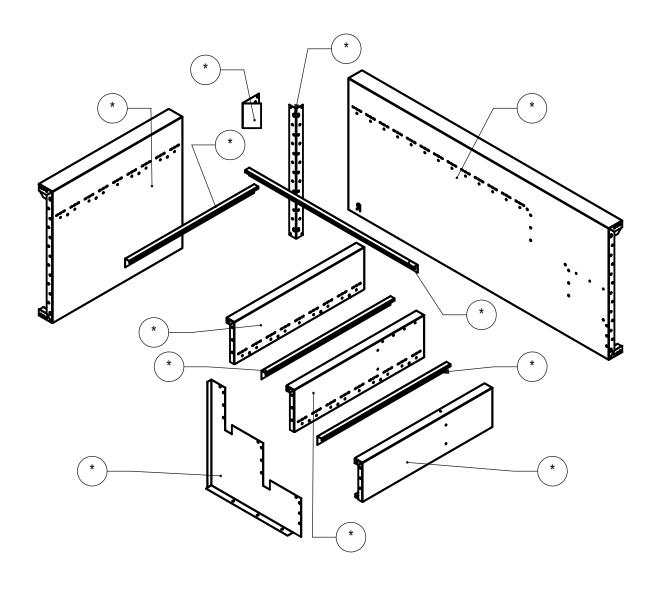
ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING#	VENDOR PART#	QTY.
1	BOLT, PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	3
2	00017119	STEP, 4' X 8', 3 TREAD, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	HSM17119	00017119	2
3	00017156	STEP, 4" X 8", 6" RADIUS, 3 TREAD, LEFT, OPEN POUR, TANNING LEDGE. SUB ASSEMBLY	HSM17156	00017156	1
4	00017135	STEP, 4' X 8', 6" RADIUS, 3 TREAD, RIGHT, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY	HSM17135	00017135	1

8'-0.00"

42.000

Inch³  TOLERANCES DECIMALS: X ± .1 MWILLIAMS DETAILED BY: MWILLIAMS DETAILED DATE: 01/18/18  LAST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED DATE: TITLE: STEP, 8' X 16', 6" RADIUS, OPEN POUR, TANNING LEST REVISED BY: LAST REVISED BY:	DGE,
HEAT TREAT: XXXX ± .0005 MATERIAL: MODULAR  NA FINISH: ANGULAR: X ± 0.5 NA TEXTURE: THIRD ANGLE PROJECTION	
PART NUMBER: 1.64 SHEET: 1.0F 4	B

REV. LEVEL: A-REV. DATE: JULY 29, 2015-DOCUMENT ID: CF7310, ANSI B





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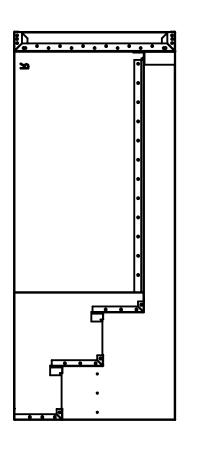
3. SEE "OVER DIG DETAIL" FOR EXCAVATION AROUND POOL.

9. FILL VOIDS UNDER BASE OF PANELS AND TAMP WELL.
 10. BACK FILL WITH NON-EXPANSIVE MATERIAL.

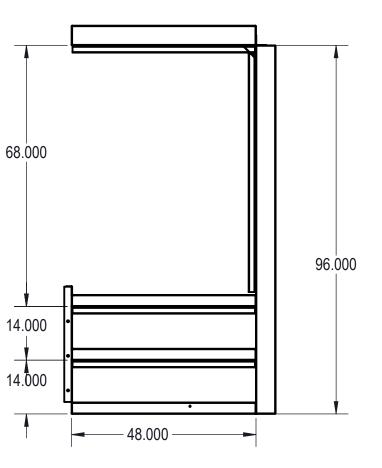
11. FOLLOW ALL CURRENT ANSI / APSP / ICC GUIDELINES FOR RESIDENTIAL POOLS

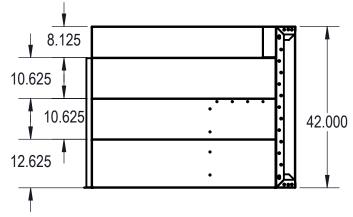
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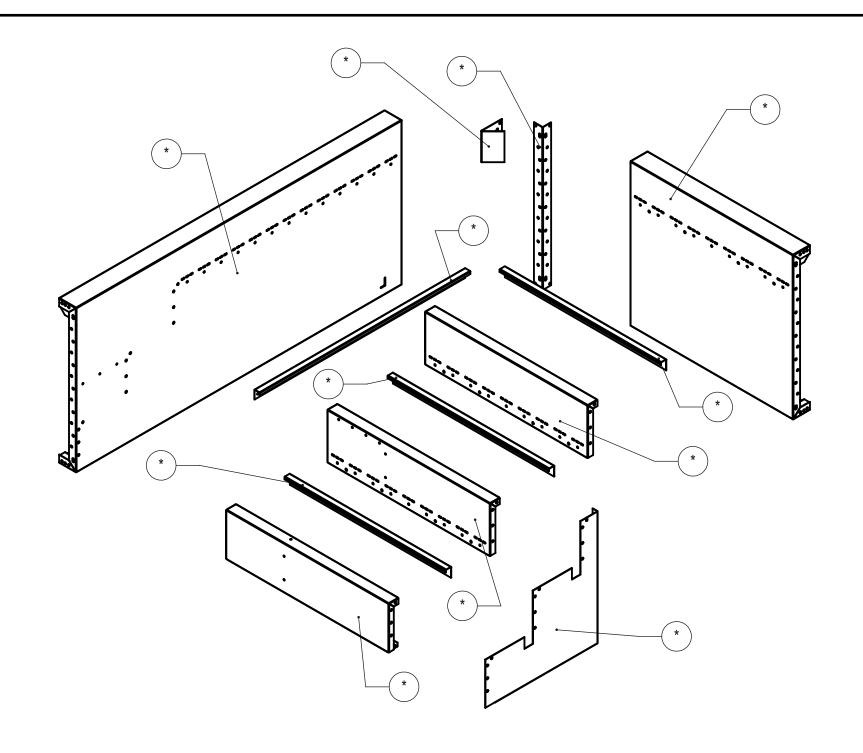


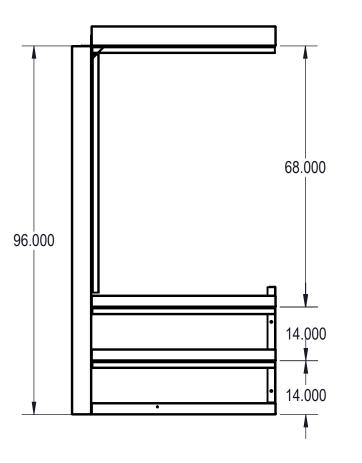


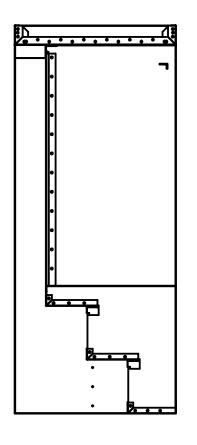
	ITEM	FILE NAME	DESCRIPTION	CUSTOMER DRAWING#	VENDOR PART#	QTY.
[	1	BOLT, PACK	BOLT, FLANGE, 3/8-16 X 1", PACK (50)	HPS1916	HPS1916	2
	2	0000051	CONNECTOR, CORNER, 2 1/2" X 1 1/2" X 90°	HPSD90C	HPSD90C	1
	3	00017122	LINER TRACK, OPEN POUR	00017122	00017122	3
-[	4	00017142	LINER TRACK, RIGHT OR LEFT	00017142	00017142	1
	5	00017121	PANEL BACK, 4' LONG, 3 TREAD, OPEN POUR, TANNING LEDGE, ASSEMBLY	00017121	00017121	1
	6	00017140	PANEL, STEP, 3 TREAD, BENCH, RIGHT SIDE, OPEN POUR, BENCH OPTION, ASSEMBLY	00017140	00017140	1
	7	00004159	STEP, 3 TREAD, 90 DEGREE, CORNER, 6" RADIUS FILLER			1
[	8	00017118	SUPPORT, CENTER, 3 TREAD, OPEN POUR	00017118	00017118	1
	9	00017136	TREAD, STEP, 3 TREAD, "C", BENCH OPTION, 4' LONG, IRIGHT SIDE	00017136	00017136	1
[	10	00017123	TREAD, STEP, 3 TREAD, OPEN POUR, "B", 4'	00017123	00017123	1
ſ	11	00017138	TREAD, STEP, 3 TREAD, OPEN POUR, "D", 4' LONG, RIGHT	00017138	00017138	1

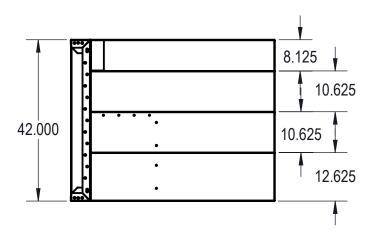
			ISIDE	
VOLUME:	UNLESS OTHERWISE SPECIFIE  DIMENSIONS ARE IN INCHES	D DESIGNED BY: MWILLIAMS	01/08/18	SAMSON STEEL
	TOLERANCES DECIMALS: X ± .1	DETAILED BY: MWILLIAMS	DETAILED DATE: 01/18/18	
NA HEAT TREAT:	XXX ± .001 XXXX ± .0005	mwilliams	LAST REVISED DATE: 01/18/18	TANNING LEDGE, SUB ASSEMBLY
	ANGULAR: X ± 0.5	MATERIAL:		, in the second of the second
TEVTUDE				PART NUMBER: I SIZE:
}——				HSM17135 BIET: B
	VOLUME: Inch³  COLOR: NA  HEAT TREAT: NA  FINISH: NA  TEXTURE:	IDS VOLUME: Inch³ DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS: X ± .1 XX ± .01 XXX ± .01 XXX ± .001 XXXX ± .005 NA	IDS	WEIGHT:   UNLESS OTHERWISE SPECIFIED   DESIGNED BY:   CREATION DATE:   UNLESS OTHERWISE SPECIFIED   DESIGNED BY:   UNLESS OTHERWISE SPECIFIED   UNLESS OTHERWISE SPEC

REV. LEVEL: A-REV. DATE: JULY 29, 2015-DOCUMENT ID: CF7310, ANSI B









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2	0000051	CONNECTOR, CORNER, 2 1/2" X 1 1/2" X 90°	HPSD90C	HPSD90C	1
3	00017122	LINER TRACK, OPEN POUR	00017122	00017122	3
4	00017142	LINER TRACK, RIGHT OR LEFT	00017142	00017142	1
5	00017121	PANEL BACK, 4' LONG, 3 TREAD, OPEN POUR, TANNING LEDGE, ASSEMBLY	00017121	00017121	1
6	00017157	PANEL, STEP, 3 TREAD, BENCH, LEFT SIDE, OPEN POUR, BENCH OPTION. ASSEMBLY	00017157		1
7	00004159	STEP, 3 TREAD, 90 DEGREE, CORNER, 6" RADIUS FILLER			1
8	00017118	SUPPORT, CENTER, 3 TREAD, OPEN POUR	00017118	00017118	1
9	00017158	TREAD, STEP, 3 TREAD, "C", BENCH OPTION, 4' LONG, ILEFT SIDE	00017158	00017158	1
10	00017123	TREAD, STEP, 3 TREAD, OPEN POUR, "B", 4'	00017123	00017123	1
11	00017160	TREAD, STEP, 3 TREAD, OPEN POUR, "D", 4' LONG, LEFT ISIDE	00017160	00017160	1

	WEIGHT: Ibs VOLUME:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DESIGNED BY: MWILLIAMS	01/09/18	SAMSO	N STEEL		
œ	Inch <sup>3</sup>		DETAILED BY: MWILLIAMS	DETAILED DATE: 01/18/18				
₽	COLOR: NA HEAT TREAT:	XXX ± .001 XXXX ± .0005	LAST REVISED BY: mwilliams	LAST REVISED DATE: 01/18/18	TITLE: STEP, 4' X 8', 6" RADIUS, TANNING LEDO	3 TREAD, LEFT, O SE, SUB ASSEMBL		₹,
3AWING 56	NA FINISH: NA	ANGULAR: X ± 0.5	MATERIAL:					
□ ←	TEXTURE: 576	THIRD ANGLE PROJECTION			PART NUMBER:			SIZE:
ENGINEERING 00017		( <del>()</del>			HSM171	56	1:32 SHEET: 3 OF 4	В

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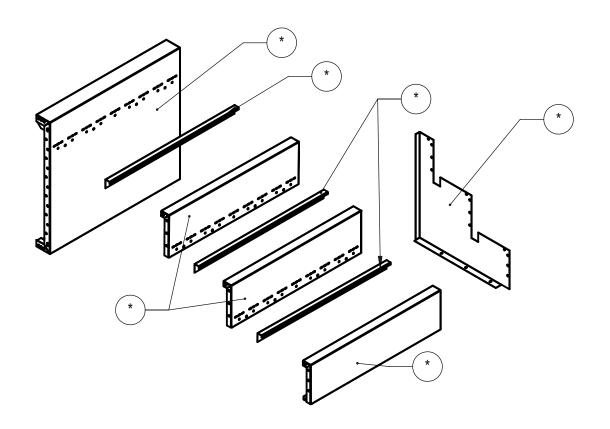
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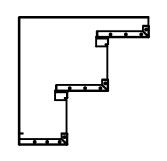
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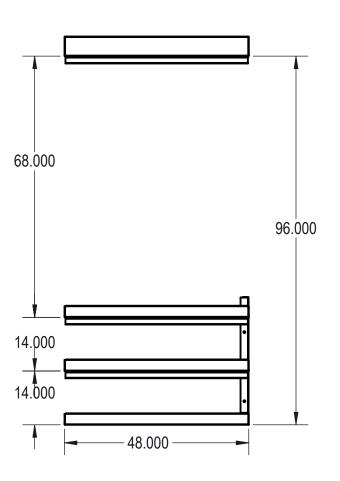
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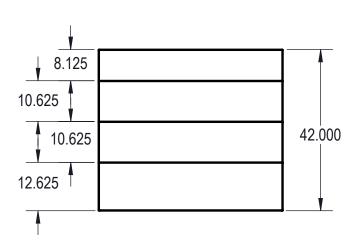
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Γ	4	00017118	SUPPORT, CENTER, 3 TREAD, OPEN POUR	00017118	00017118	1
	5	00017123	TREAD, STEP, 3 TREAD, OPEN POUR, "B", 4'	00017123	00017123	2
	6	00017124	TREAD, STEP, 3 TREAD, OPEN POUR, "D", 4' LONG	00017124	00017124	1

UNLESS OTHERWISE SPECIFIED DESIGNED BY:
DIMENSIONS ARE IN INCHES MWILLIAMS 01/05/18 SAMSON STEEL DIMENSIONS FULL
TOLERANCES
DECIMALS: X ± .1
XX ± .01
XXX ± .001
VYX ± .000F DIMENSIONS ARE IN INCHES DETAILED DATE MWILLIAMS 01/18/18 COLOR: LAST REVISED DATE: TITLE: STEP, 4' X 8', 3 TREAD, OPEN POUR, TANNING LEDGE, SUB ASSEMBLY LAST REVISED BY: HEAT TREAT mwilliams XXXX ± .0005 ANGULAR: X ± 0.5 THIRD ANGLE PROJECTION SCALE: 1:32 SHEET: 4 OF 4 **(** HSM17119

REV. LEVEL: A-REV. DATE: JULY 29, 2015-DOCUMENT ID: CF7310, ANSI B